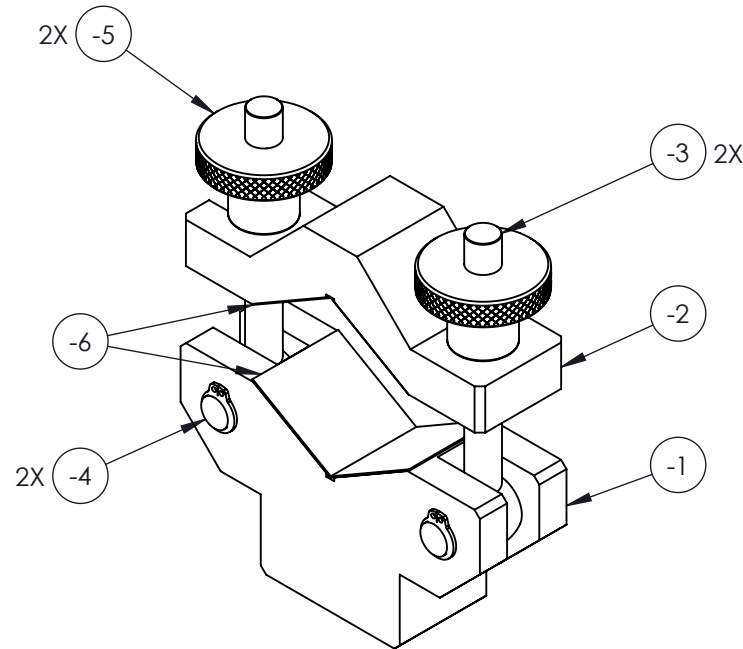



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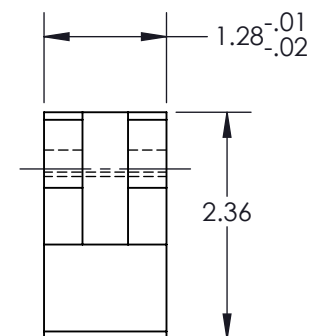
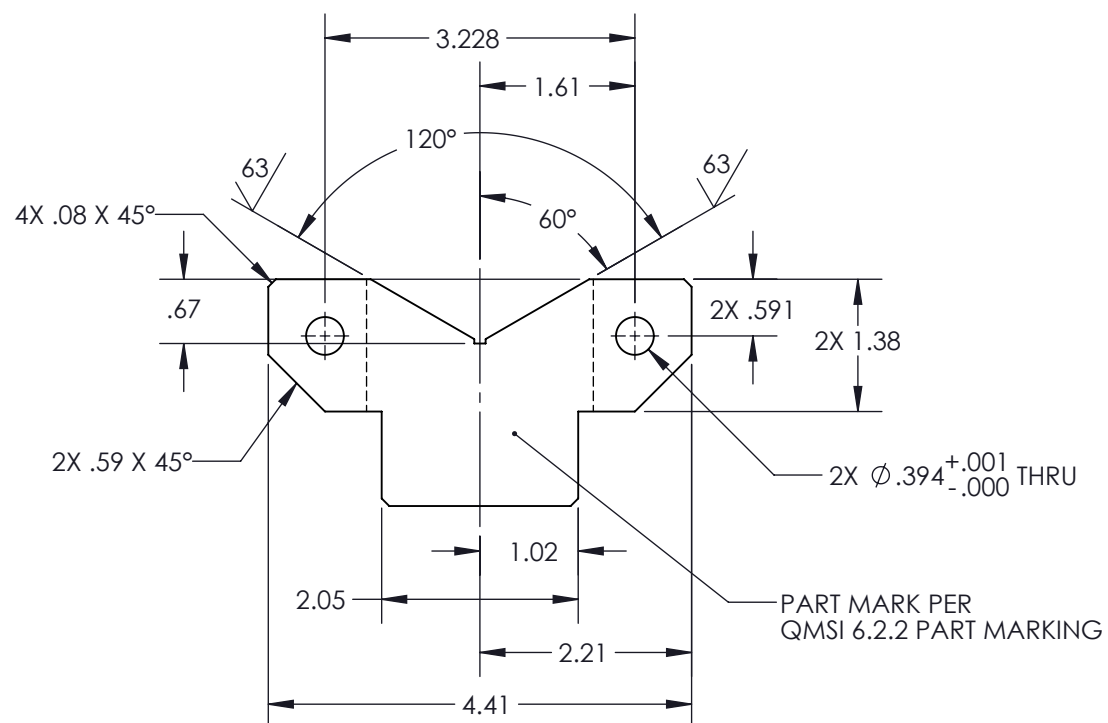
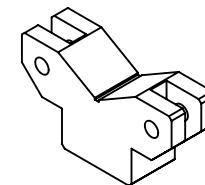
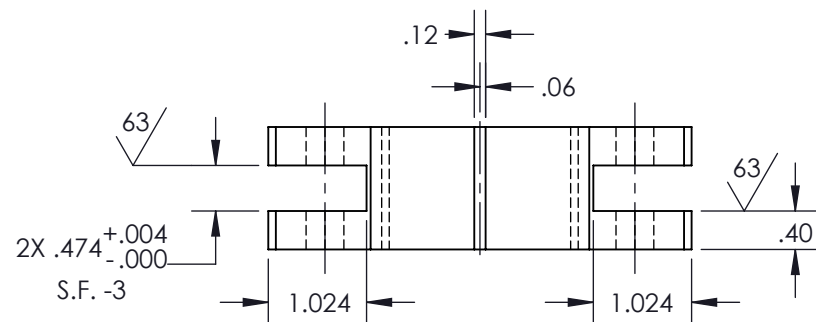
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION, B/O UNAVAILABLE.	5/26/2015		
2	15-0170	UPDATED T/N FROM OEM INFORMATION, ADDED DWGS FOR -1, -2, AND -3, DELETED -4 DRAWING IS A BUYOUT.	7/21/2015	RJC	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	INFERIOR SHOE	6061		2
			-2	1	SUPERIOR SHOE	6061		3
			-3	2	SCREW ARTICULATION	STEEL	M10 X 100mm NORELEM #07180-10100, MODIFIED	4
		B/O	-4	2	AXIS ARTICULATION	STEEL	Ø10 X 37 mm NORELEM #04250-10 or FIXTUREWORKS #04250-10	1
		B/O	-5	2	SERRATED NUT	STEEL	Ø38mm, M10 (NORELEM #06110-10) (MCMASTER-CARR #60765K363)	1
			-6	2	FELT	FELT	(MCMASTER-CARR #8764K2)	5

	
TITLE SUPPORT	
DWG NO. T-8812478000	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL TURBOMECA
SCALE 1:2	DATE 7/18/2015
SHEET 1 OF 5	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



①

INFERIOR SHOE



TITLE	
-------	--

SUPPORT

DWG NO.	
---------	--

T-8812478000-1

REV	2
-----	---

MAT'L	6061
-------	------

DRAWN BY: CLOUGH

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

0	APPROVED
---	----------

.XXX $\pm .005$ FRACTIONS $\pm 1/8$
 .XX $\pm .01$ ANGLES $\pm .5^\circ$
 .X $\pm .02$

HEAT TREAT	7 9/16
FINISH	BLACK ANODIZE

1. BREAK ALL SHARP EDGES .015 x 45°
OR .015R

5.	SPEC	MIL-A-8625F, TYPE II, CLASS II
----	------	--------------------------------

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

USED ON MODEL

TURBOMECA

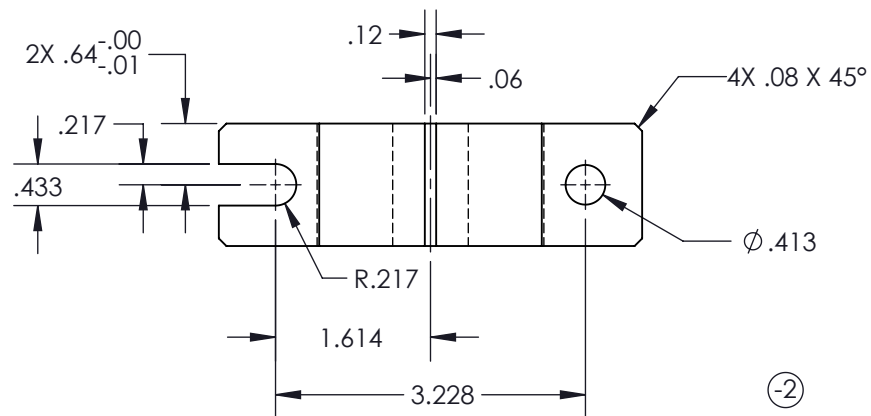
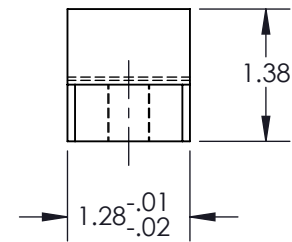
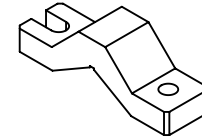
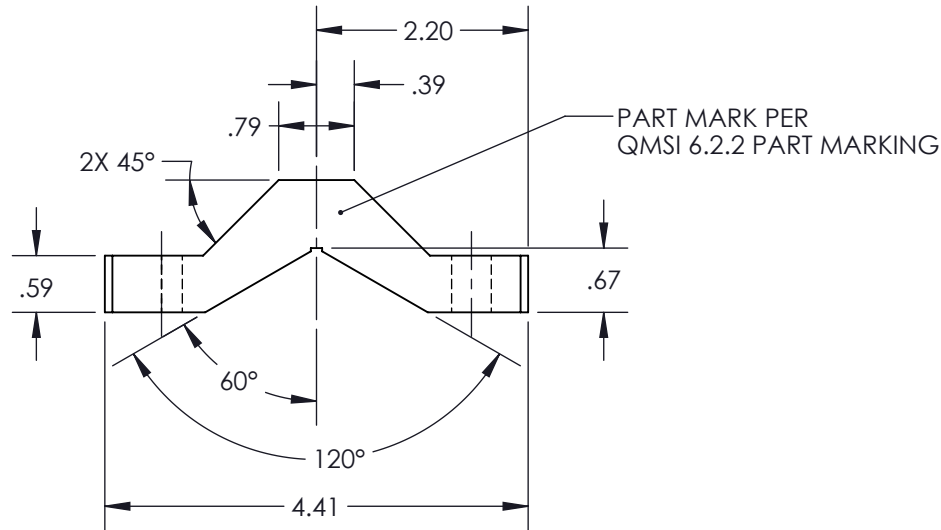
SCALE 1:2

DATE	7/17/2015
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SHEET 2 OF 5

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL

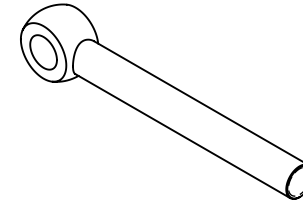
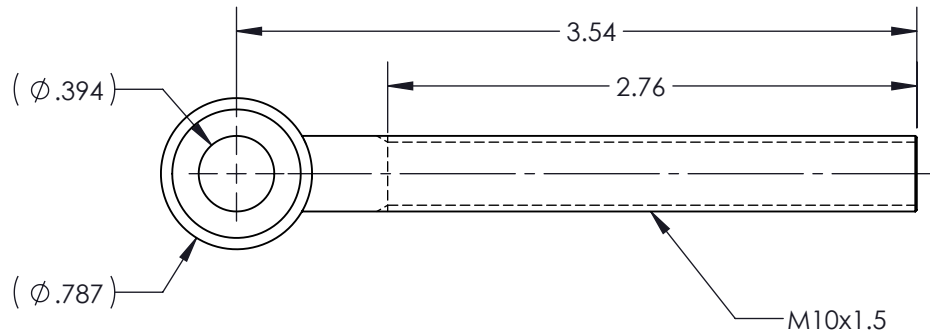
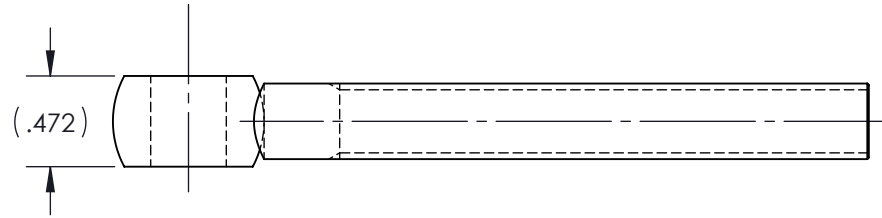


(-2)
SUPERIOR SHOE

DART AEROSPACE	
TITLE SUPPORT	
DWG NO. T-8812478000-2	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	TURBOMECA
SCALE 1:2	DATE 7/17/2015
SHEET 3 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

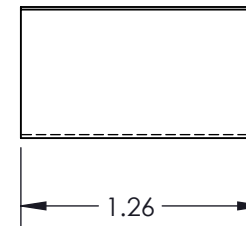
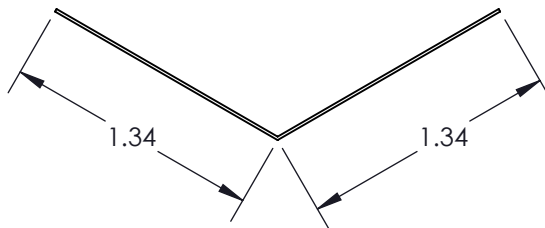
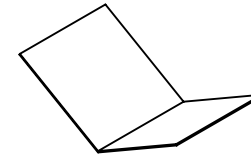


(-3)
SCREW ARTICULATION

DART AEROSPACE	
TITLE SUPPORT	
DWG NO. T-8812478000-3	REV 2
MAT'L STEEL	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J. Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	TURBOMECA
SCALE 2:1	DATE 7/17/2015
SHEET 4 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-6)
FELT

DART AEROSPACE	
TITLE SUPPORT	
DWG NO. T-8812478000-6	REV 2
MAT'L FELT	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± .5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	TURBOMECA
SCALE 2:1	DATE 7/17/2015
	SHEET 5 OF 5